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## **C/E 3712 – Battery Mount**

### **Parts List:**

2...Posts for Battery Mount	1...Top for Battery Mount	2...3/8" x 1-1/4" Bolts
2...3/8" x 1: Bolts	1...Brace for Battery Mount	4...3/8" Flat Washers
1...Battery Mounting Loop	4...Lock Washers	2...3/8" Bell Crank Tabs

These instructions are just one way of properly installing the C/E3712 Battery Mount. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different, and we have attempted to structure these instructions to make your installation as easy as possible.

### **Installation:**

1...Begin by measuring the length of the battery to be installed. Cut the Loop to the length need for the battery to fit with a little space. The Loop comes extra-long so that it excepts most series of batteries.

2...Mount the Battery Mounting Loop to side of the rear frame rail, making sure that there is room between the battery and deck lid. (Remember there will be battery cables in that area also.)

3...Measure the length of the battery and divide by two (2) to find the middle. This dimension should give the correct location of the two (2) Bell Crank tabs to be welded. This is where the two (2) Battery hold down post will mount. Make sure the tabs are welded flush with the top of the Battery Mount Loop.

4...Level the Battery Mount Loop to the top of the frame rail and tack weld into place.

5...Cut the Brace Tubing for the Mounting Loop so it fits between the bottom of the frame rail to the center of the Mounting Loop bottom.

6...Check to make sure everything is in place (Mounting Loop level) and weld completely.

7...To assemble, take one Battery Post, one Flat Washer, one Lock washer, and the 1" long bolt and insert and insert though the tab on the Battery Mount. Tighten hand tight. Repeat for the other side.

8... Place battery on the Battery Mount, slide one Lock Washer and one Flat Washer over the 1-1/4" Bolt. Insert assembly through the Battery Hold Down and thread it into one of the Posts. Repeat for the other side.

9...Once satisfied with assembly tighten all four bolts.

