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SHOCK CROSSMEMBER

Part # 3716

Part list;

- 1...40" Crossmember
- 4...Gusseted chassis tabs
- 4...5/8" to 1/2" Misalignment bushings
- 2...1/2" x 2-1/2" Bolts
- 2...1/2" Nylock nuts
- 2...1/2" Jam nuts

- 1...Determine where you need to mount the crossmember. The shocks should be at rideheight, should be straight up and down, and should also be straight side to side. You may lean the shocks in and forward if necessary but no more than 10 degrees. Also make sure you have enough spring clearance on your bottom mount with the rear at ride height.
- 2...Measure the width of where the crossmember needs to go and cut the crossmember to length.
- 3...Place the crossmember in the predetermined location. Assemble the top gusseted tabs using the bolts and jam nuts. Make sure you put the bolts in from the inside out, nut should be next to the frame. Use the misalignment bushings if you don't have 1-1/2" wide bearing.
- 4...Tack the tabs to the bar. Once the tabs are tacked in place, mark the location of the crossmember and remove it. Leave the shocks bolted in the tabs and weld the tabs in place.
- 5...Reinstall the crossmember and shocks to make sure everything still fits. Now weld the crossmember in place.
- 6...Remove the shocks and paint.