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## **C/E3912 – Door Window Mount Kit**

These instructions are just one way of properly installing Door Window Mounting kits. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different, and we have attempted to structure these instructions to make your installation as easy as possible.

### **Part # 3912 (For use with most Lexan Side windows)**

**Start your installation by opening all packages to check the parts you have received against the parts list.**

#### **Parts list:**

4...3/8" x 1-1/4" Fender Washers	32...10-32 Nylock Nuts
4...3/8" Nylock Nut Fine Thread	4...3/8" x 1" G5 Bolt Fine Thread
24...10-32 x 1/2" Buttonhead	8...10-32 x 1" Buttonhead
2...1/8" Universal Tab	32...Window Mounting Tab
4...Flat Mounting Tab (Football)	1...Tube Bending Fixture
22...Feet of 5/16" x .058 Tubing	

1...Place the bending fixture (Pictures 1 and 2) in a suitable vice or secure it to a solid platform that will not allow the fixture to move while in use. Make sure there is sufficient area around the fixture to make the bends needed with a fairly long piece of tubing.

2...It is suggested that you make a pattern using welding wire and/or cardboard before doing the bends required for your window frame.

3...Once satisfied with the shape of your window mount start laying out the tabs needed to secure the window to the window frame mount. See pictures 3 & 5 for reference.

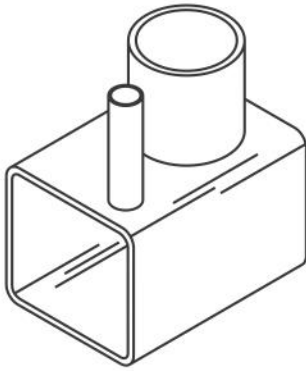
4...Next see picture 4 for welding the tabs to the frame. You do not want the welded bead on the window surface side. This could cause breakage of the Lexan due to uneven surface once it is all bolted together.

5...Now the end tabs will be welded to bolt on both ends of the door. Placement will be determined by the installer as to best support for the frames. Picture 4.

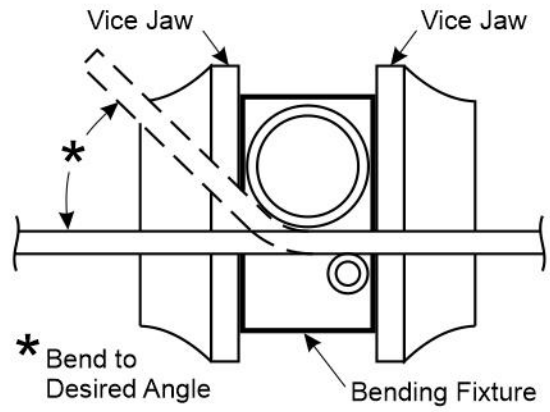
6...The frame and window will need to be bolted together and in place on the door to create the vertical supports. See picture 4 for the placement of these supports. These will help maintain the shape of the window, so fitment remains correct when doors are closed.

- Suggested Accessory – C/E 1019 Upper Window Latch Kit - The addition of this kit will make sure the top of window remains tight to the door jamb when the car is at speed.

Tube Bending Fixture



1

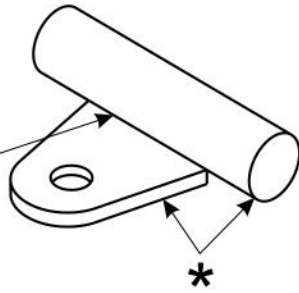


2

\* Bend to Desired Angle

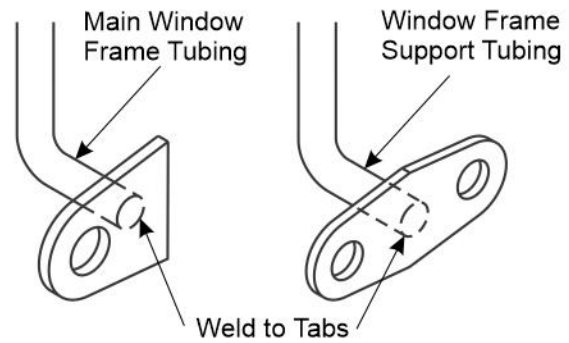
Bending Fixture

Weld the top side



3

\* Notice that the tab(s) and tubing are flush against the window.

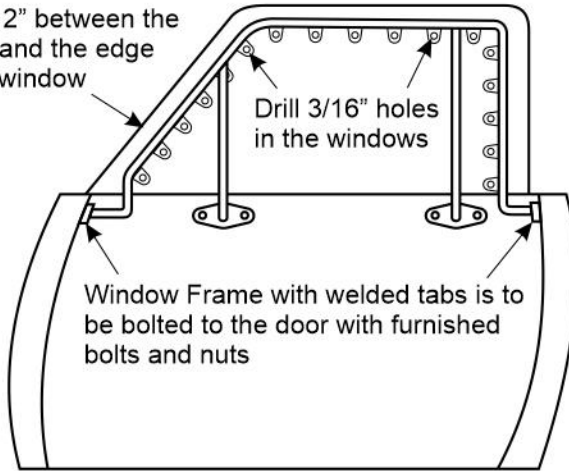


4

Leave 2" between the frame and the edge of the window

Drill 3/16" holes in the windows

Window Frame with welded tabs is to be bolted to the door with furnished bolts and nuts



5

Window Frame Support Tube(s)

