

# Front End Dzus Mounting Kit

Part # 4112

## Parts List:

- 4... 36" pieces of 3/8"x.058 tubing
- 6... Large Dzus Springs
- 6... Pro Stock Dzus Buttons .500
- 6... Weld on Dzus Plates (3-Right 3-Left)
- 1... Bending Fixture

This kit has all the necessary hardware to make the mounting of a fiberglass front end to any car much easier and faster.

- 1...With the front end positioned on the car, drill a 3/4" hole in the top rear of each fender for the dzus.
- 2...Rivet a dzus spring to a right and left dzus plate. Hold each plate under the fender and dzus in place.
- 3...Bend one of the pieces of 3/8" tubing to go from the front end support bar to the dzus plate and then back to the front end support bar. For the best results bend the tubing so that it welds to 2 sides of the dzus plate. The dzus plate can be trimmed to fit in the bend of the tubing. Tack weld in place and repeat the steps on other side.
- 4...Drill two 3/4" holes at the bottom of the front fender 6 to 8 inches apart.
- 5...Rivet the dzus springs to the right and left dzus plates. Hold up the plates to the fender and dzus in place.
- 6...Bend a piece of 3/8 tubing to go from the front of the rocker panel or frame crossmember down the inside of the fender across the top of the dzus plates then back across the bottom of the dzus plates to the rocker panel or the frame crossmember. Tack weld in place and repeat the steps on the other side.
- 7...Use the left over tubing to make extra braces to strengthen the mounts where ever needed. Remove the front end and finish welding all the mounts and braces. Fasten the dzus to the body with 1/8" rivets.