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Manufacturers and Distributors of quality chassis,
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C/E 2701 - RACK MOUNT KIT (PINTO RACK)

PARTS LIST:

- | | |
|-----------------------------|--------------------------------------|
| 1... RACK MOUNT UPPER BLOCK | 1... RACK MOUNT LOWER BLOCK |
| 1... MOUNTING BRACKET LH | 1... MOUNTING BRACKET RH |
| 2... 7/16"X1-3/4" BOLTS | 4... 7/16" STOVER LOCK NUTS |
| 6... 7/16" SAE FLAT WASHERS | 2... 7/16"X2-1/4" SOCKET HEAD SCREWS |

These instructions are just one way of properly installing Pinto Rack kits. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different and we have attempted to structure these instructions to make your installation as easy as possible.

This kit has all the necessary hardware to mount a 71-72 rack and pinion to a 1-3/8" cross member.

Installation:

1...Find and mark the center of the rack and pinion cross member. Measure from this line to the driver's side of the cross member 8-5/8" and mark. NOTE: This dimension on the passenger side may be adjusted to clear any obstacles.

2...Center the mounting brackets on the marks made on the cross member. Tack weld the brackets on the cross member at the angle needed to position the output shaft of the rack and pinion at the desired angle.

3...Bolt the rack and pinion to the brackets using the supplied bolts. Tighten the aluminum clamp so the clamp makes contact with the rack tube all the way around.

NOTE: If the tube on the rack is under size to where the clamp tightens all the way down and the rack tube will still move in the mount lightly sand the clamps in the area where they meet to make the hole smaller.

