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## C/E 3687 Mustang (Fox Body) Mini Tub Kit

### **PARTS LIST:**

- |   |                        |
|---|------------------------|
| 2...Tub Half Moons                        | 2...Tub Flats          |
| 2...Torque Box Plates (1-Left & 1-Right)  | 2...Large Frame Plates |
| 2...Small Frame Plates (1-Left & 1-Right) |                        |

These instructions are just one way of properly installing Mustang Mini Tub Kits. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different and we have attempted to structure these instructions to make your installation as easy as possible.

### **INSTALLATION:**

- 1...Start by removing the complete rear interior including all side panels, seat and carpeting.
- 2...Begin by measuring and marking the floor around the factory tubs. Measure and draw a line 8-3/4" in from the factory wheel well seam at both the back and front of factory tub. Next, project a line from the front to back. These will be your cut lines. See Illustration A.
- 3...Cut along the seam of the wheel tub and the lines drawn. Remove the tub section. You may have to cut some spot welds to remove the tub and expose the frame rail areas that need to be cut. Finish cutting the frame rail sections out at the front and back. At the back, be careful to not cut through the inner side of the frame rail. See illustration B.
- 3...Using one of the Large Frame Plates tack into place to fill the long section of the frame at the back. Next, choose the correct Small Frame Plate to fill the back small section of the frame rail (tack only at this time). At the front fill in the frame sections with the correct Torque Box Plate (tack into place). See Illustration C.
- 4...The tubs are next. Tack one of the Tub Flats to one of the Tub Half Moons. Best way is to tack every inch or two on the outside and then the same on the inside. Make sure tacks alternate between outside and inside. Once tacked together, slide tub into the opening. Mark and trim anywhere necessary. Remove tub and finish welding all filler plates.
- 5...Trim out the tub where marked and slip back into the car and tack into place. Inch long tacks alternating inside and out are suggested. Once the tub is tacked into place, use a high grade seam seal on all surfaces tacked together. See Illustration D.

**NOTE: Installation of this kit requires the shocks to relocated inboard as the shock towers are removed.**

