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C/E4912 / 4913 – Window Seal Installation Kit

Part # 4912 (3/4" x 1/4" Thick) 4913 (3/4" x 3/8" Thick) Parts List;

15...Feet of Rubber Seal 50...Stainless 10/32 Nylock Nuts 50...Stainless 1" x 10/32 Bolts

These instructions are just one way of properly installing Window Seal Kits. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different, and we have attempted to structure these instructions to make your installation as easy as possible.

1...Remove the old window from the car. Clean the window track of all mounting material left in the track from the old window.

2...The track must be thoroughly clean. This will allow the seal adhesive to attach the rubber seal to the window track.

3...Glue the rubber seal into place using a good quality weather adhesive.

4...Fit the Lexan window to the opening. Pre-mark all of the mounting bolt holes on the window using tape along the edge so a pen can be used. Check all points to make sure that you can install nuts on all of the bolts. If there are some that you cannot get to, go back, and rearrange the hole spacing so that all of the nuts can be installed.

5. Drill the mounting holes for the window using 3/16" drill bit. Drill slow and steady through the Lexan and rubber seal. Countersink all of the mounting holes to fit the heads of the bolts.

6. Clean all of the material pieces between the window and the rubber seal before mounting the window.

7. Bolt the window in place making sure to not overtighten as this may crack the window.

